



MENS · FORGE · L/S CREW

Forge Long Sleeve Crew

Style number **CM6200LS**

Built for durability, comfort, and a rugged look. Heavyweight premium jersey with a sturdy feel that holds its shape, cut boxy and relaxed, finished with 2¼" ribbed cuffs.

WEIGHT	YARN	FIT	SIZES
6 oz 200 gsm	24s Combed ring-spun	Boxy Relaxed, side seams	XS to 4XL 8 sizes

FABRIC	
Fabric	Heavyweight Forge jersey
Content	100% USA-grown Better Cotton (BCI)
Yarn	24s combed ring-spun
Weight	6 oz / 200 gsm
Heathers	Athletic Heather 50/50 cotton/poly
Black and White	100% cotton or 50/50 blend

CONSTRUCTION	
Collar	1" set-in rib collar
Collar stitch	1/4" two-needle open coverstitch
Shoulders	Shoulder taping
Cuff	2 1/4" rib cuff sleeve finish
Hem	Double-needle bottom hem
Body	Side seams
FIT	
Fit	Boxy, relaxed fit, true to size
Sizes	XS, S, M, L, XL, 2X, 3X, 4X



FRONT FLAT

STOCK COLORS 7

Heathers are a 50/50 cotton/poly blend. Swatches are approximate; see the Premium Color Guide for true color.

Black 100% or 50/50 Pantone Black C	White 100% or 50/50 Pantone N/A	Athletic Heather 50/50 Pantone N/A	Natural Pantone 13-0401 TCX	Army Green Pantone 19-0511 TCX	New Navy Pantone 19-3920 TCX	Teak Pantone 19-0617 TCX

CERTIFIED AND AUDITED



Sedex SMETA
Ethical trade audited



CTPAT
Certified by U.S. Customs



Better Cotton
BCI cotton sourcing



Higg Index
Sustainability tracked



RSL tested
PFAS-free inputs



AQL 2.5
Inspected every order



USMCA · EUR1 · CPTPP
Duty-free or reduced-duty trade



GRADED SPEC · INCHES

Forge Long Sleeve Crew

POM	Description	Tol +/-	S	M	L	XL	2X	3X	4X
A	Chest, 1" below armhole	1	19 3/4	21 3/4	23 3/4	25 3/4	27 3/4	29 1/4	30 3/4
B	Sweep, on edge	1	20	22	24	26	28	29 1/2	31
C	Front length, HPS to sweep edge	1	27 1/2	28 1/2	29 1/2	30 1/2	31 1/2	32 1/2	33 1/2
D	Neck width, seam to seam	1/2	7 1/2	7 1/2	8	8	8 1/2	8 1/2	8 3/4
E	Sleeve length, shoulder seam to edge	1/2	22	23	24	25	26	27	28

All measurements in inches, taken with the garment laid flat. Tolerance is plus or minus the values shown.

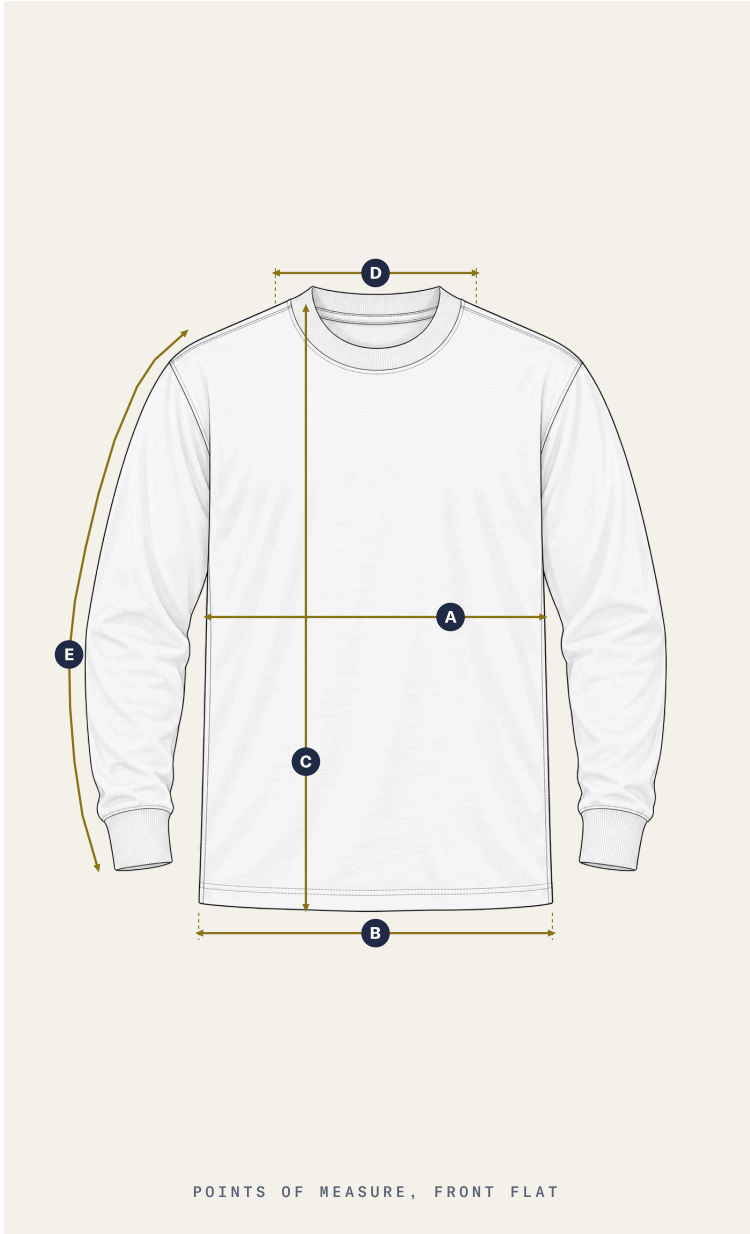
HOW TO MEASURE

- A Chest** Lay flat. Measure straight across, 1" below the armhole.

C Front length From the high point of the shoulder straight down to the bottom edge.

E Sleeve length From the shoulder seam along the sleeve to the cuff edge.
- B Sweep** Measure straight across the bottom edge, side seam to side seam.

D Neck width Straight across from collar seam to collar seam.



POINTS OF MEASURE, FRONT FLAT